



TÜVRheinland®

DIN CERTCO

Precisely Right.



Burglar-resistant products

**2 PfG C 0341
Appendix A**

Doorsets, Windows, Shutters

(Edition: 02-2026)

Amendments

Reduced document based on the requirements of the previous document certification scheme “Burglar resistant Pedestrian Doorsets, Windows, Curtain Walling, Grilles and Shutters (2012-01).

Previous Editions

First edition

Remark

The German version of this document shall be taken as authoritative. No guarantee can be given to the English translation.

All mentioned standards in this document and related annex have to be considered in their actual version.

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1 Scope

This appendix is applicable to burglar resistant pedestrian doorsets, windows and shutters - and, together with the certification scheme, defines all requirements for awarding the “DIN-Geprüft EINBRUCHHEMMEND” certification mark.

2 Testing

2.1 Types of Test

2.1.1 Initial Test

The initial test is a type test (design type examination) that determines whether the product meets the requirements specified in section **Fehler! Verweisquelle konnte nicht gefunden werden.** of this certification scheme. The number of samples for the laboratory testing, has to be agreed with the testing laboratory which is recognized by DIN CERTCO.

Additionally, a factory inspection must be carried out.

The factory inspection serves to determine whether the production conditions can ensure that the products conform to the approved design.

The following aspects will be checked during the factory inspection:

- Management of the factory production control and evaluation of its results
- Material properties
- Processing accuracy (e.g., fixing of the fittings, construction joints)
- Handling of materials and components

If no products are available for inspection during the factory inspection, the following aspects will be reviewed:

- Management of the factory production control and evaluation of its results
- If applicable, random checks of products and components in the warehouse

However, each model for which certification is requested must be included in the factory inspection report.

Previous verifications performed as part of the admission procedure for building supervision may be accepted by the DIN CERTCO-recognized testing laboratory.

A separate special monitoring report must be issued based on the results of the factory inspection.

If the results of the factory inspection reveal deficiencies, the applicant must be informed immediately. The scope of additional actions required to meet all requirements should then be established between DIN CERTCO and the applicant. If the applicant is unable to implement the necessary measures, the procedure shall be terminated.

2.1.2 Surveillance

Manufacturing sites are verified annually. Product tests are only conducted in cases where changes might affect the resistance class of the product. The decision on whether a test is required is made by DIN CERTCO, in consultation with a recognized testing laboratory.

During the surveillance factory inspection, the aspects outlined in Chapter 2.1.1 must be reviewed.

A separate inspection report must be issued detailing the results of the factory inspection

3 Surveillance by the manufacturer

3.1 Factory Production Control (FPC)

Factory production control comprises the continual monitoring of the production process by the manufacturer, which guarantees the conformity of the manufactured products with the specified requirements.

As part of the factory production control, it must be ensured that:

- The used materials and material quality comply with the basic principles.
- The used wood species complies with the basic principles.
- The used fittings are free of defects (visual check and check of function) and comply with the basic principles.

3.1.1 Production Monitoring

The manufacturer must verify that the first product of each processing batch of burglar-resistant products meets the requirements specified in the test report. To perform this verification, the dimensional accuracy must be checked at specific stages of the process. This includes inspecting the profiles, cuts, and processing details (such as rebates, belt/lock pockets, etc.).

The labelling shall be made in a way that it is visible and readable in open or closed cases, it cannot be removed by cleaning treatment and it is not effected by external influences; (light, water, etc.).

If the product is detected to be defective within the monitoring, then further samples shall be examined until three samples are found without defect.

This is achieved through:

- Monitoring dimensional accuracy during technological manufacturing stages
Profiles, cuttings, processing details (rebates, hinge/lock pockets, etc.)

3.1.2 Final check

- Check of the dimensional accuracy of the final product
frame design, rebate clearance, assembly of fittings and safety locks (latch distances, latch entry)
- Check of the general design
Locking system, belts, fittings, locks including their attachment, glazing/filling, sealing system, surface
- Check of function

3.1.3 Label check

The labelling of burglar resistant products must meet the requirements of annex E of DIN EN 1627.

Including the following details:

- Resistance class in regard to EN 1627 (actual revision date)
- Name of the product
- Manufacturer
- Certification mark “DIN-Geprüft EINBRUCHHEMMEND” and registration number

The marking should be supplied with the product:

- on a suitable part of the product itself, provided that visibility is ensured when the sashes, pivoting sashes, or sliding sashes are open; and/or
- on an attached label; and/or
- on the packaging; and/or
- on the commercial accompanying document(s) (e.g., on a delivery note) or the technical specification(s) issued by the manufacturer.
- on the commercial document(s) accompanying the product (e.g., on a delivery note) or on the technical specification(s) issued by the manufacturer.

If any of the above information is included in other labels, it does not need to be repeated.

The certification mark “DIN-Geprüft“ can optionally be used with or without the addition “EINBRUCHHEMMEND”.

3.1.4 Assembly certificate

The assembly certificate referred to annex NA 5 of DIN EN 1627 must be issued.